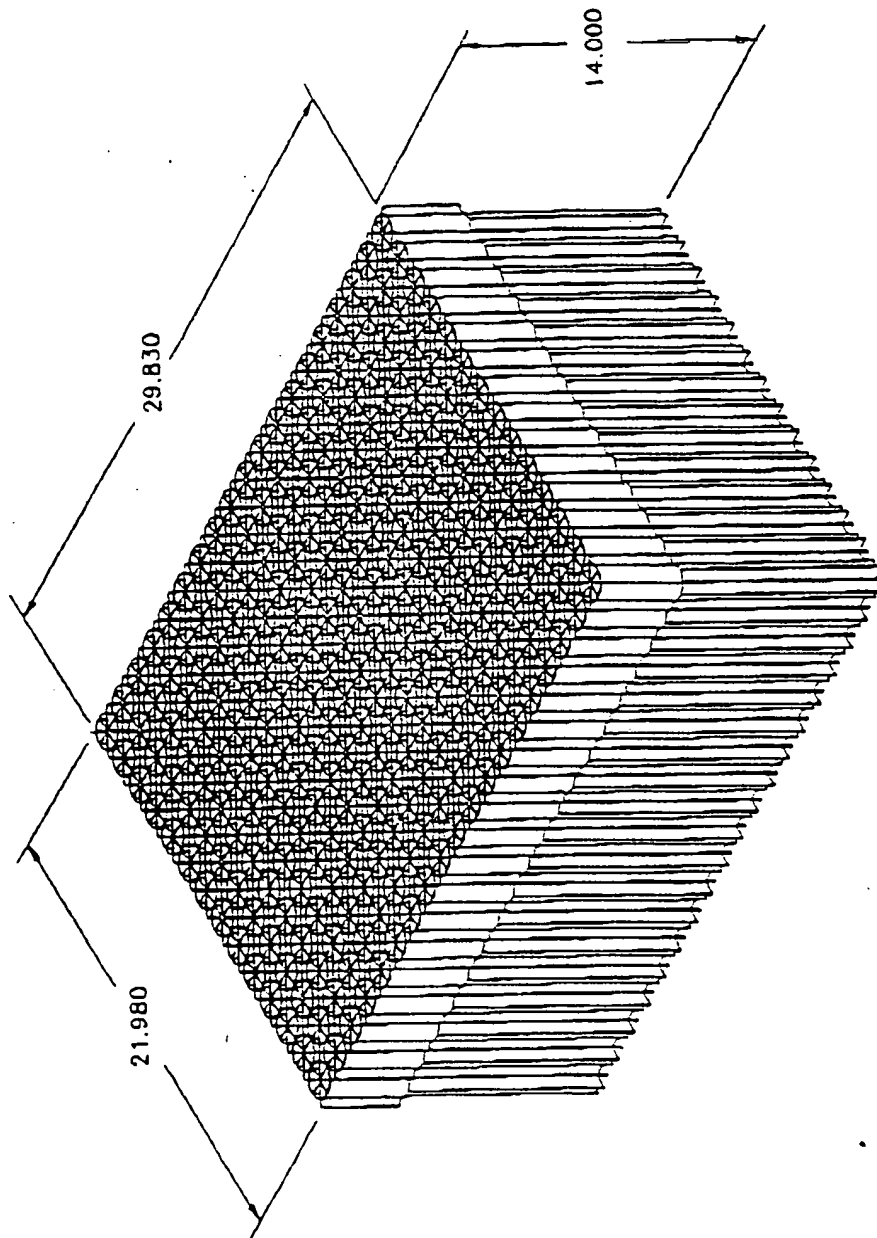


REV	REVISION DESCRIPTION	QWI	DATE

36E F 120 " 589T 120



BIO-SEPTIC SYSTEMS		NPI NORTHERN PLASTICS INC.	
		DRAWN FOR:	
TOLERANCES UNLESS NOTED: DIMENSIONS ARE IN INCHES XX 1.03 XXX 3.010 REMOVE ALL SHARP EDGES		BIO-REACTIVE GREASE SEPARATOR PROPOSED ASSY.	
DATE:		DATE:	
SEE NOTES		DRAWING NUMBER: 810001A	
REFERENCE NO:		SCALE:	
DRAWING SIZE: C		APPROVED BY:	

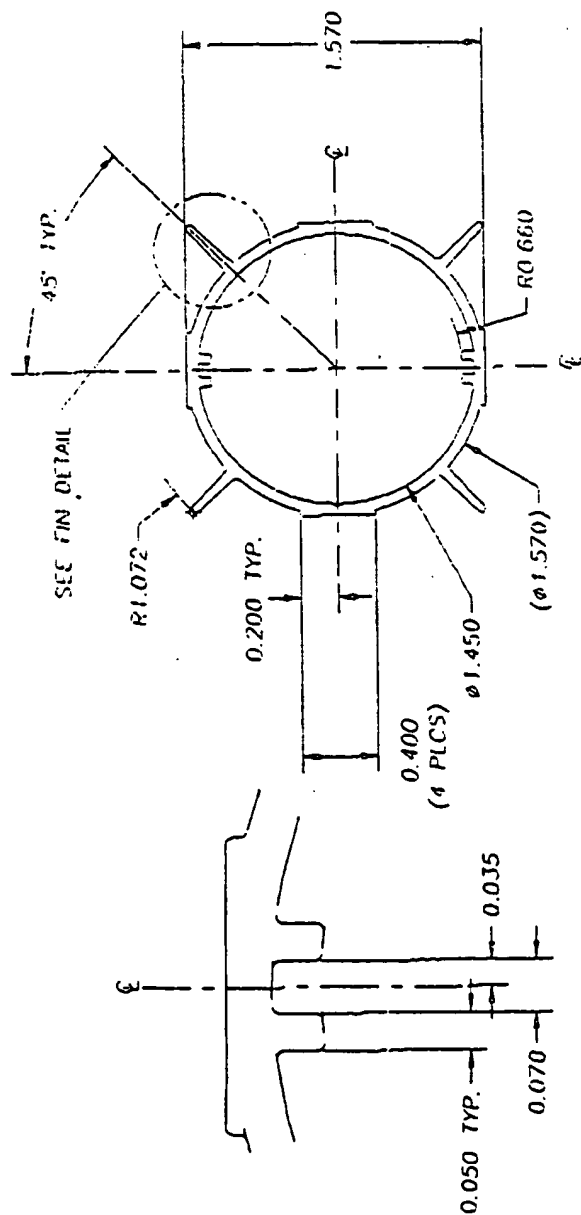
366700-5050

REVISION DESCRIPTION

DATE

REDRAWN ON CAD & WAS ORIG. DRAWN
BY R.G.H. 10/11/94

NPB 11/15/94

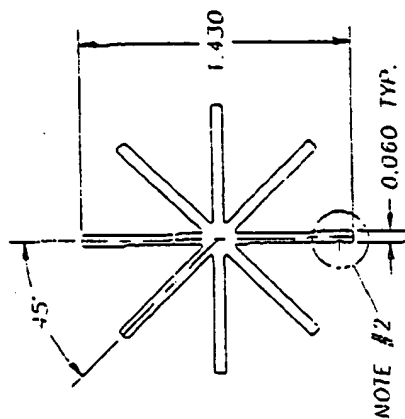


GROOVE DETAIL

SCALE 8:1

TUBE DETAIL

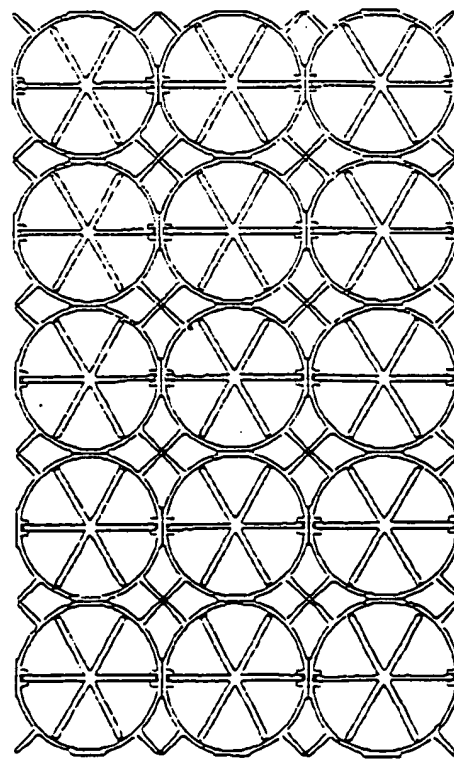
SCALE 2:1



INNER CORE DETAIL

SCALE 2:1

- NOTES:
- 1) ALL BLEND RADII 0.010
 - 2) PROVIDE A FEATURE (GROOVE OR RIB) APPROX. THIS LOCATION TO EASILY IDENTIFY THE VANE PAIR WHICH WILL BE HELD TO THE TIGHTER TOLERANCE (1.430 DIM.)
 - 3) FOR MODEL 57 TUBES WILL BE 4.0 LONG COORES 14.0 LONG



FIN DETAIL

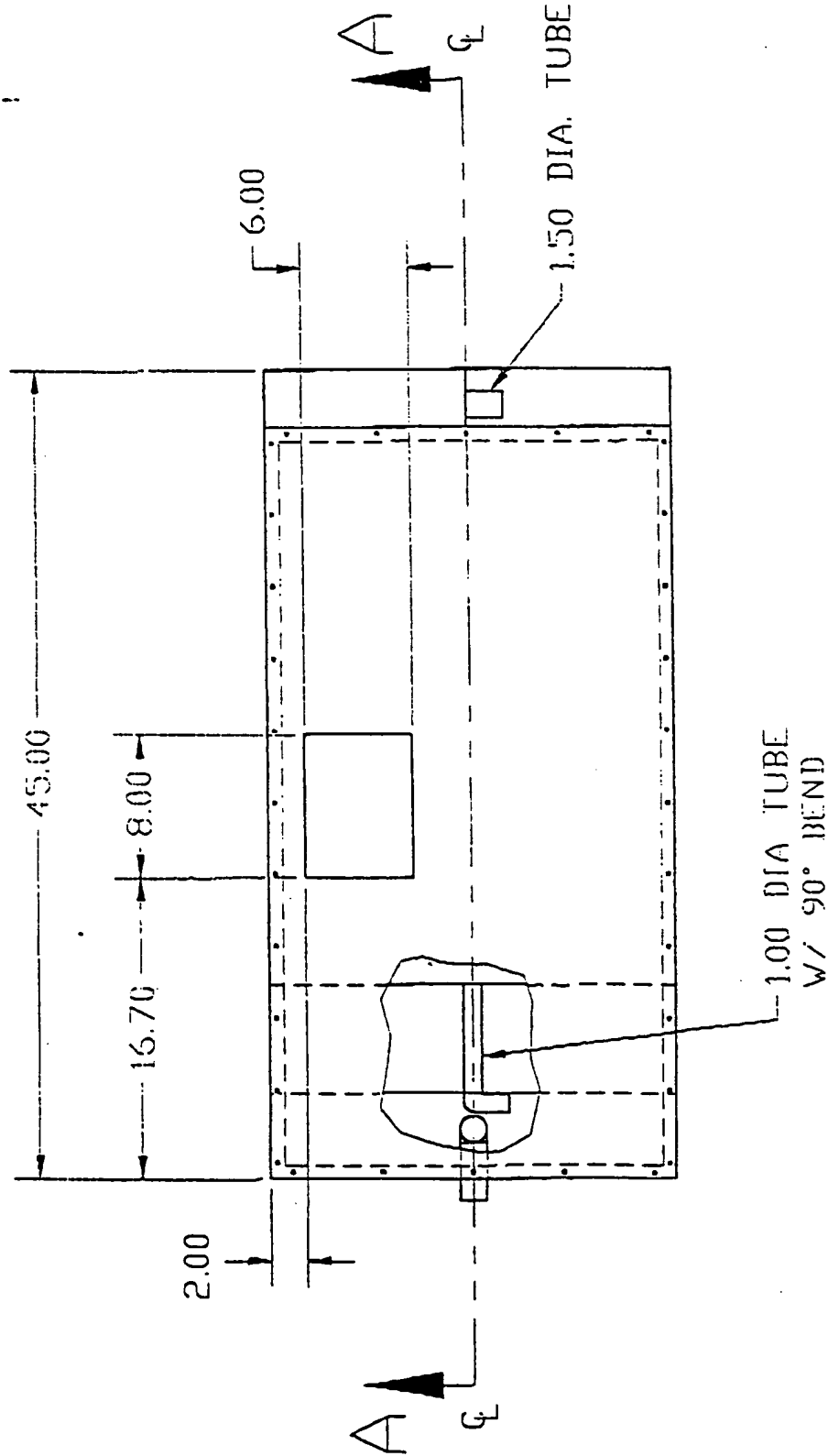
SCALE 8:1

BIO-SEPTIC SYSTEMS

TOLERANCES UNLESS NOTED: DIMENSIONS ARE IN INCHES XX 1.01 XXX 1.010		NPI NORTHERN PLASTICS INC.	
REMOVE ALL SHARP EDGES		MEMBRANE PARTS	
MATERIAL RIGID PVC - EXTRUSION		DATE: 11/15/94	
REFERENCE NO.		DRAWING NUMBER: NPI001	
DRAWING SIZE: C		SCALE: 1/2	
		SHEET 1 OF 2	

MODEL 57 MEMBRANE MATRIX WILL BE 14 X 19 ELEMENTS

NOT TO SCALE



TIP VIEW

BIO-SEPTIC SYSTEMS

TOLERANCES UNLESS NOTED:
DIMENSIONS ARE IN INCHES
.XX ± .03
.XXX ± .010

DRAWN FOR:
NPI NORTHERN PLASTICS INC.

TITLE:
BIO-REACTIVE GREASE SEPARATOR
PROPOSED ASSY.

DATE:
1/9/95

ENGINEER:
SCALE:
1:1

SHRIMP: NPI

SHEET 1 OF 4

REVISION DESCRIPTION

REV

3567E0" 53374

B

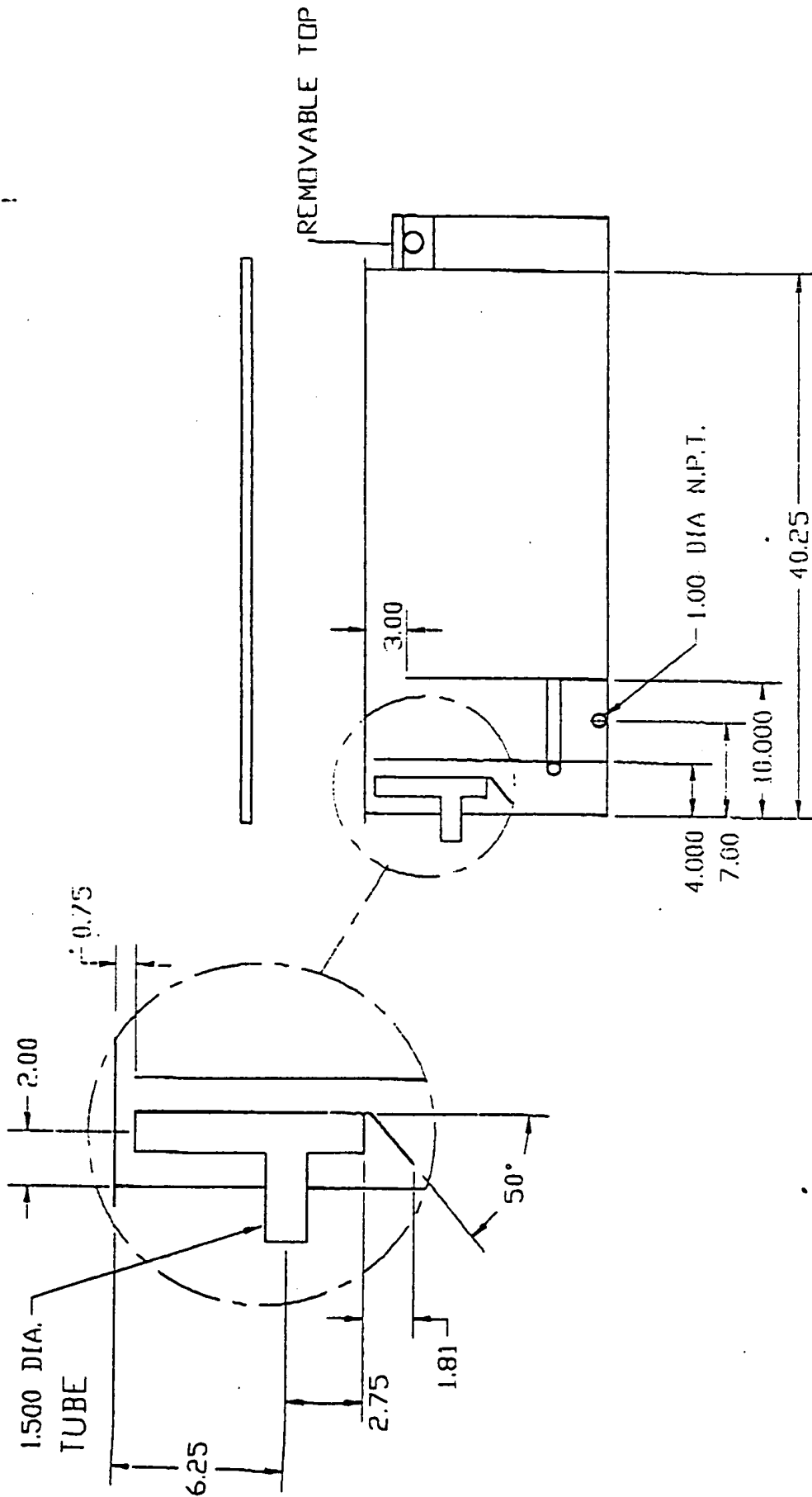
REDRAWN III NEW DESIGN

DWA

NPB

DATE

1/11/95

**BIO-SEPTIC SYSTEMS**

TOLERANCES UNLESS NOTED: DIMENSIONS ARE IN INCHES .XX ± .03 .XXX ± .010 REMOVE ALL SHARP EDGES	DRAWN FOR: NPI NORTHERN PLASTICS INC.		DRAWING NUMBER: REV B	
	TITLE: BIO--REACTIVE GREASE SEPARATOR PROPOSED ASSY.		DATE: 1/9/95	
	ENGINEER:		SCALE: 1" = 1'	
	APPROVED:		SHEET 1 OF 4	
	MATERIAL: ST 1011		REFERENCE NO.:	
DRAWING: 2/1		APPROVED:		

BIO-SEPTIC

REVISION DESCRIPTION

REV

OWN

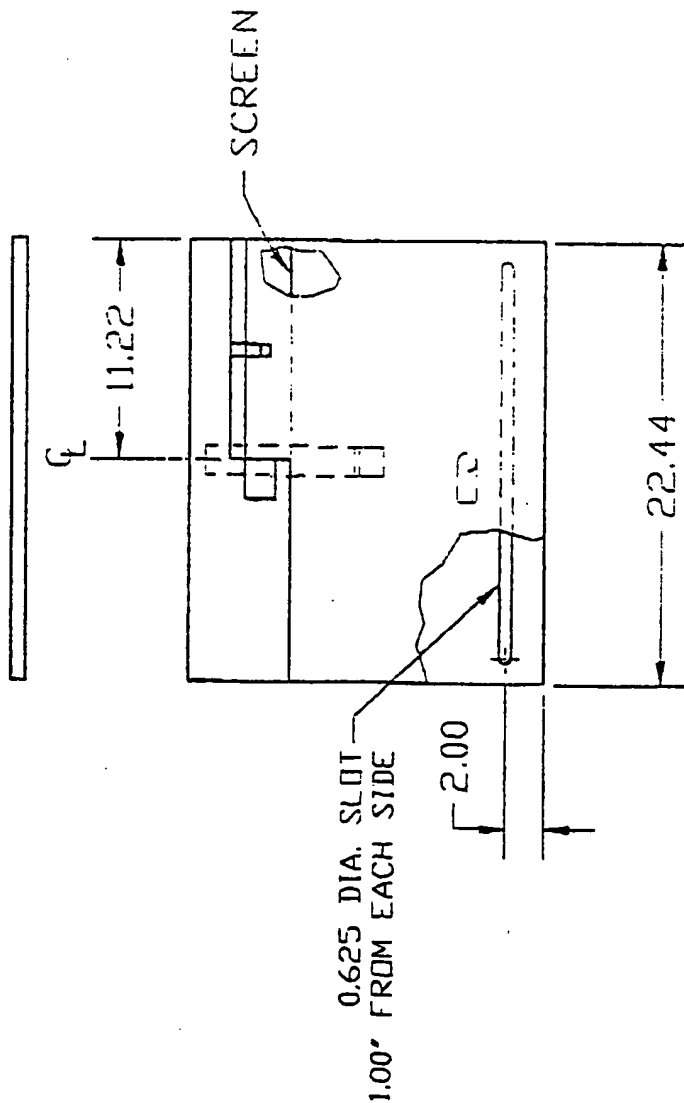
DATE

REWORK TO NEW DESIGN

B

NPD

1/11/95



SIDE VIEW

BIO-SEPTIC SYSTEMS

TOLERANCES UNLESS NOTED:
DIMENSIONS ARE IN INCHES
XX ±.03
XXX ±.010

REMOVE ALL SHARP EDGES

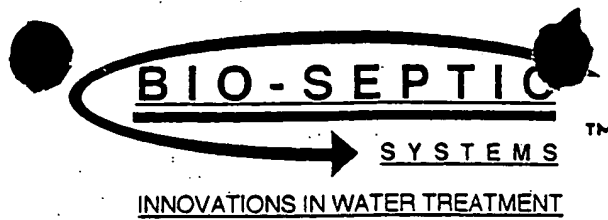
MATERIAL:
SEE NOTES

REFERENCE NO.

DRAWING: 5/1

DRAWN FOR:
NPI NORTHERN PLASTICS INC.TITLE:
BIO-REACTIVE GREASE SEPARATOR
PROPOSED ASSY.DATE:
1/9/95DRAWN:
NIBENGINEER:
NPI/NPDDRAWING NUMBER:
B0001REV:
BSCALE:
1/1

SHEET 4 OF 4

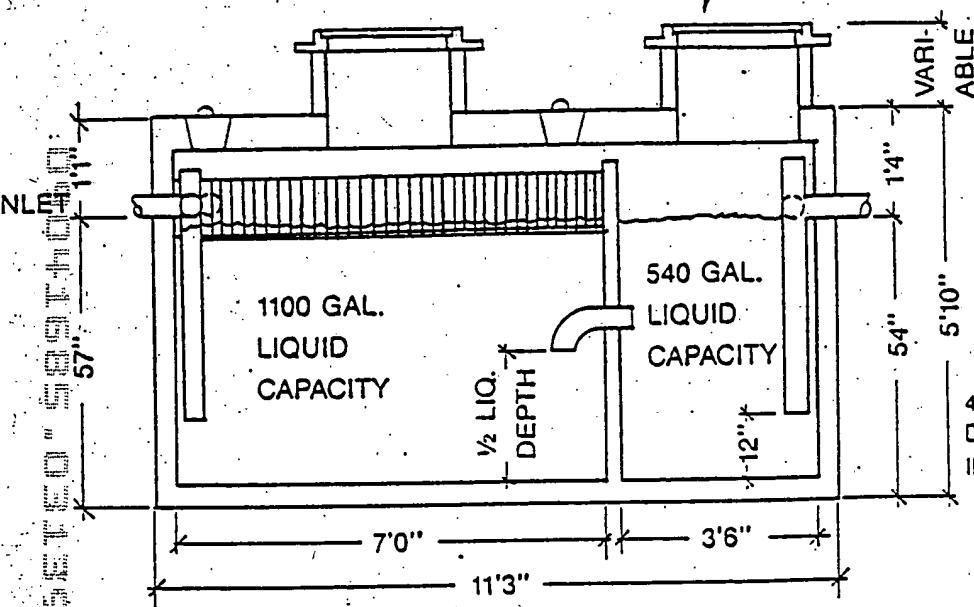


BLACKWATER TANK

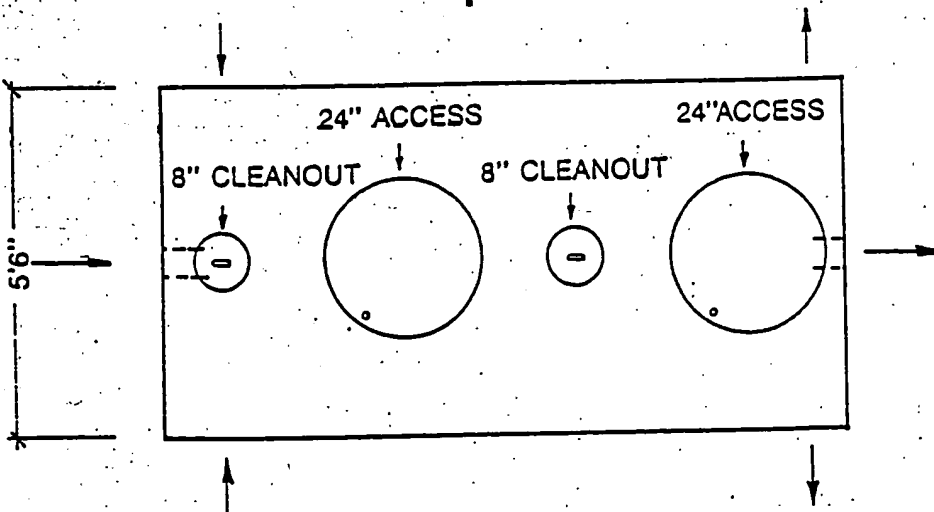
415 NORTH HIGGINS AVENUE MISSOULA, MONTANA 59802 • PHONE: (406) 721-3000 EXT. 1190 / FAX: (406) 721-5912

section

IFCO #770 SOLID
COVER & FRAME



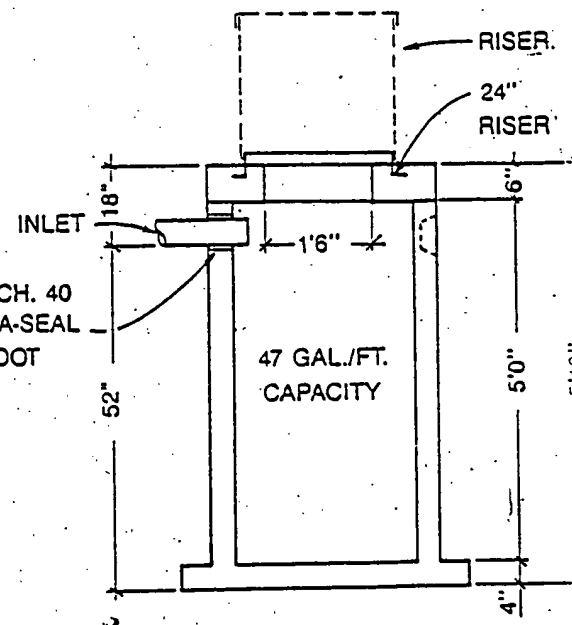
top view



- CAST WITH TRAFFIC RATED LIDS.
- ALSO AVAILABLE IN 2000 GALLON TOTAL CAPACITY,

OPTIONAL S.T.E.P.S. TANK

section



top view

